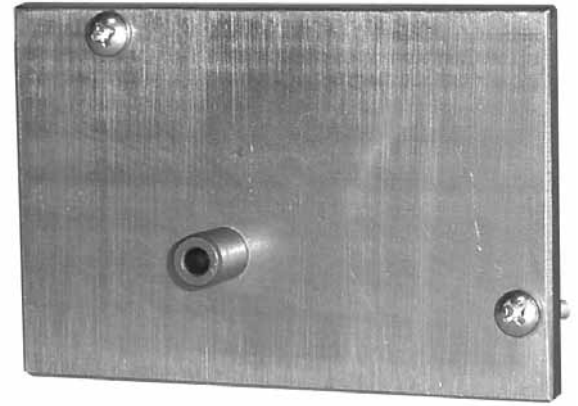


X-O8/X-O9 Lock On Back Cover Drill Template

MAS501001



Instructions

The X-O8/X-O9 Lock On Back Cover Drill Template was designed to assist in the removal of the Lock On Back Cover (LOBC) locking mechanism found in these locks. It is recommended that X-O8/X-O9 repairs and other modifications only be performed by a locksmith who has been formally trained on the these locks.

Complete the following steps to remove the LOBC locking mechanism using the LOBC Drill Template:

1. Remove the lock back cover screws. Do not attempt to remove the back cover at this time.
2. Using those same screw hole positions and the new screws that are included with the drill template, attach the Lock On Back Cover Drill Template to the lock back cover.
3. The lock cover pin serves as the LOBC locking mechanism. Once the drill template is mounted, the lock cover pin will be positioned directly beneath the drill guide on the template. Using a 1/8" or 5/32" drill bit, drill through the head of the lock cover pin, approximately 1/8" depth.
4. Remove the LOBC Drill Template and remove the back cover of the lock.

Replacement LOBC PIN Kits are available through Lockmasters. Part No. MAS501024.