

Tube and Spindle Cutter

LKM1223

ASSEMBLY & OPERATING INSTRUCTIONS

BLADE INSTALLATION

1. With saw unplugged, slide blade cover up and off of the saw.
2. Loosen screw and remove outside washer.
3. Mount blade on inside washer.
4. Replace outside washer and screw. (Be certain blade or cut-off wheel is facing proper direction, and is seated correctly on inside washer.)
5. Replace blade cover and plug in saw.



OPERATION

1. Angle can be set from 0 – 45 degrees. After setting desired angle, place material in vise, and make sure vise fixture is tightened before switching saw on.
2. Push down on the safety lever (just behind the handle) to release safety lock.
3. Turn saw on by pressing red power switch.
4. With saw at full speed, push handle slowly downward toward material.
5. When cut is complete, pull up on handle. The safety lock will engage.
6. Turn saw off by pressing red power switch.
7. For most metals (steel, brass, etc.) use abrasive blade. For soft metals (lead), wood, plastic, etc. use cut-off wheel.

CAUTIONS

- Always wear eye protection.
- Do not adjust vise angle while saw is running.
- Always replace blade or cut-off wheel as soon as wear is apparent.
- Never force tool. Let the blade or cut-off wheel do the work.
- Do not operate after taking drugs or alcohol, or when you are tired.
- Never use in damp or wet conditions.
- Do not wear jewelry or loose clothing.
- Keep long hair tied back.
- Keep out of reach of children.